

Racafé

Casa fundada en 1953.

# Hacienda Mallorca

Single Estate Coffee



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## About Mallorca

Hacienda Mallorca is a farm near Caicedonia in the Valle del Cauca department of southwestern Colombia producing specialty coffee on most of its 51 hectares including microlots of caturra, yellow bourbon, and geisha varieties.

The single estate is run by Santiago Londoño, a 4th generation coffee farmer and environmentalist with a focus on agricultural adaptation and sustainability in the face of climate change.

There are 18 natural springs on the property that are protected by conservation forests. All of the water used in the farm's domestic and industrial processes is filtered and treated before it is returned to the environment.

The workforce in the farm is local, and there is also a women's program for micro-lots, which consists of collection and selection of the cherries before they go into the wet milling process.



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In addition to their unique coffee varieties and devotion to their environment, Mallorca perhaps places their strongest emphasis on post-harvest processing. They mainly produce fully washed coffees, combining traditional techniques with more experimental controlled fermentations. They also produce semi-washed (honeyed) and natural coffees, processes far less commonly seen in Colombia.



## Caras de Colombia

is the first edition of a collection Racafé Project, consisting in Colombia regional coffees packed in exclusive bags printed with Colombian Coffee grower faces from each region..

Caicedonia  
Municipality

Valle del Cauca  
Department





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## Agro-ecological data

Altitude:

1600 masl

Temperature:

24 °C

Annual rainfall:

1500-1800 mm

Drying:

Micro-lots: Raised  
wooden drawers  
Other: Mechanical

Botanic cultivars:

Caturra 80%, Geisha 15%  
Bourbon 5%

Soil characteristics

Clay loam

Wet milling process:

Fully washed with  
fermentation protocols



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## Coffee availability

Main crop

**October**

Fly crop

**April**

Main crop

**November**

Fly crop

**May**

Main crop

**December**

Fly crop

Main crop

Fly crop

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## Cup profile

Ripe red fruits and honey syrup with peach and milk chocolate Nuances. Bright acidity and round body.



